

ABSTRACT OF THE DISCLOSURE

5 A buffing or polishing material has a nonwoven  
fleece layer and a backing layer that adds strength and  
dimensional stability to the material. The nonwoven  
fleece layer is a needled blend of natural fibers and  
synthetic fibers having a uniform density and working  
surface, resulting in a better polishing or finishing  
consistency. The material can withstand high heat levels  
10 and can be worked quickly, resulting in a more efficient  
polishing or finishing operation. The buff material can  
be converted into any preferred shape or tool, such as an  
endless belt, disc, flapwheel, or spiral band.

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